Work Order ID 77482 Wednesday, December 21, 2011 3:39:06 PM			*77482*								Page 1		
Item ID: D412-704-011 Revision ID:			*N900) *	Setup		1 4	S1*					
Item Name:	Copilot Emerg	gency Cargo Release								Stop	*N	S2*	
Start Date:	12/8/2011	Start Qty: 1.00	*1*		Cust Item I	D:							
Required Date:	ate: 12/9/2011 Req'd Qty: 1.00		*1*		Customer:	CU-D	AR001						
Reference:	RMA RA111	1292											
Approvals:	Process Plan: MF		Date: //- /2-2	Tooling:	Date:					Start	"NR1"		:
			Date:	SPC (Y/N):					÷	Stop	*N	JR2*	
Sequence ID/ Operation Work Center ID Description			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	t Reje Qty		Reject Number	Insp. Stamp	_	
Draw Nbr	Rev	ision Nbr										·- ···-	
N/A	Rev N/A												
*100 *100*		QC5- Inspect part compl	leteness to step on W/O	0.00	 								
QC Quality Control	. :	Memo INSPECT R KIT IS COM	A 111292 D412-704-011 E MPLETE	0.00 373104	117/26								
		ADD NEW	LABELS AND ID UNDER	NEW BATCH NUMBE	R						_		
*110 *110*		Identify as per dwg & St	ock Location: 22	0.00 Rev	2			nl.	129	1			
Packaging		Memo		0.00				<u> </u>	0 \		··· - 		
Packaging		ID AND ST	OCK UNDER NEW BATC	CH NUMBER						•			

NEW PAPERWORK REQUIRED

Work Order ID 77482 Wednesday, December 21, 2011 3:39:06 PM		*77482*								Page 2			
Item ID: Revision ID: Item Name:	D412-704-0	11 gency Cargo Release		Accept	*N900040100*				f Setup	Start Stop	1 71	S1* S2*	
Start Date: Required Date: Reference:	12/8/2011 12/9/2011 RMA RA11	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:		AR001				i Vi		
Approvals:	Process Plan:		Date:	Tooling:	Date:Date:			Run	Start	*NR1* *NR2*			
	QC:		Date:	SPC (Y/N):					Stop				
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	t Rej Qty		Reject Number	Insp. Stamp	
20 QC21- Final Inspection -		Work Order Release	0.00					-			-		
120		Memo		0.00				X	, - 12	101	02		

Quality Control

H11-1229